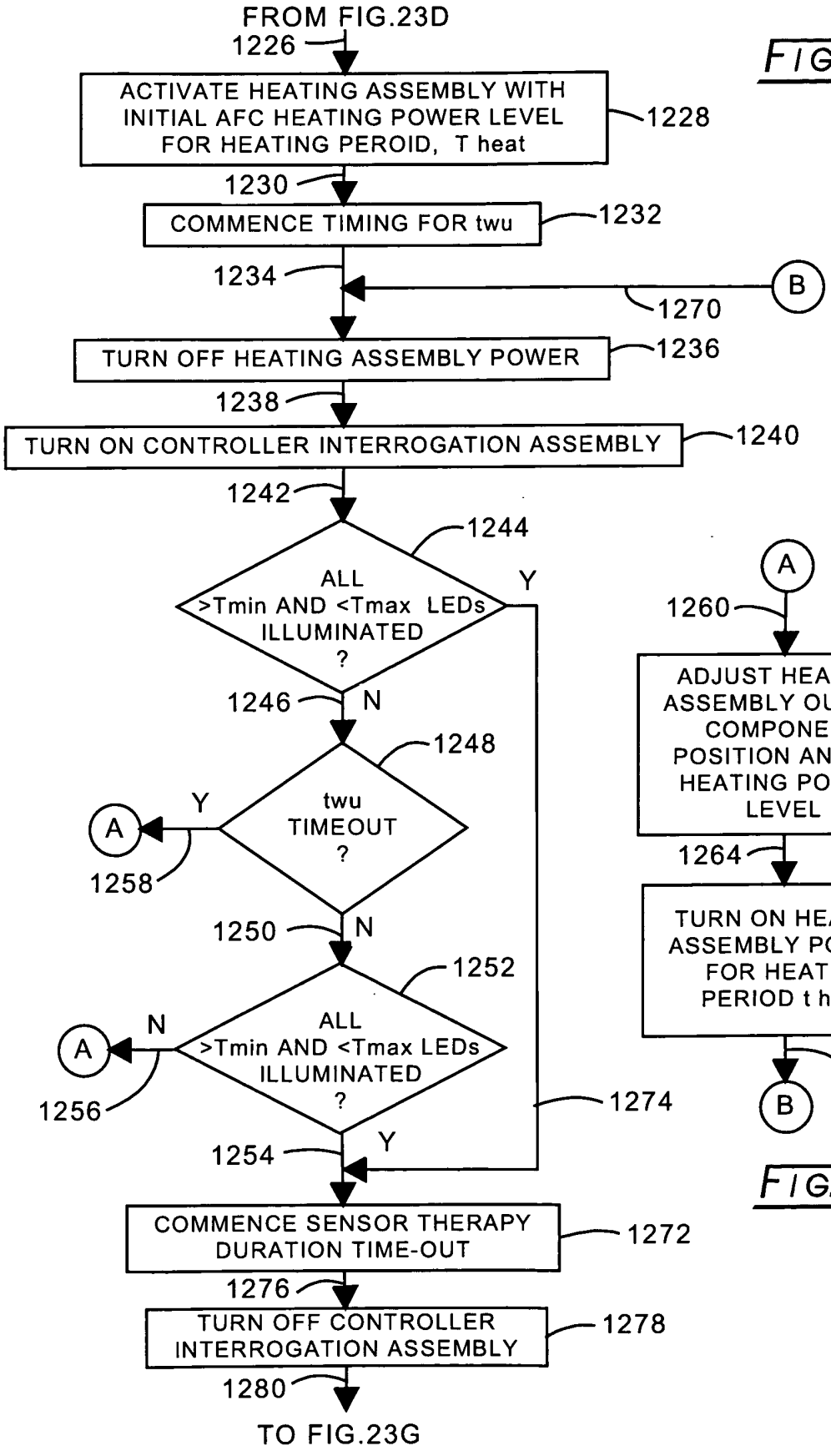

FIG. 23E

FIG. 23F